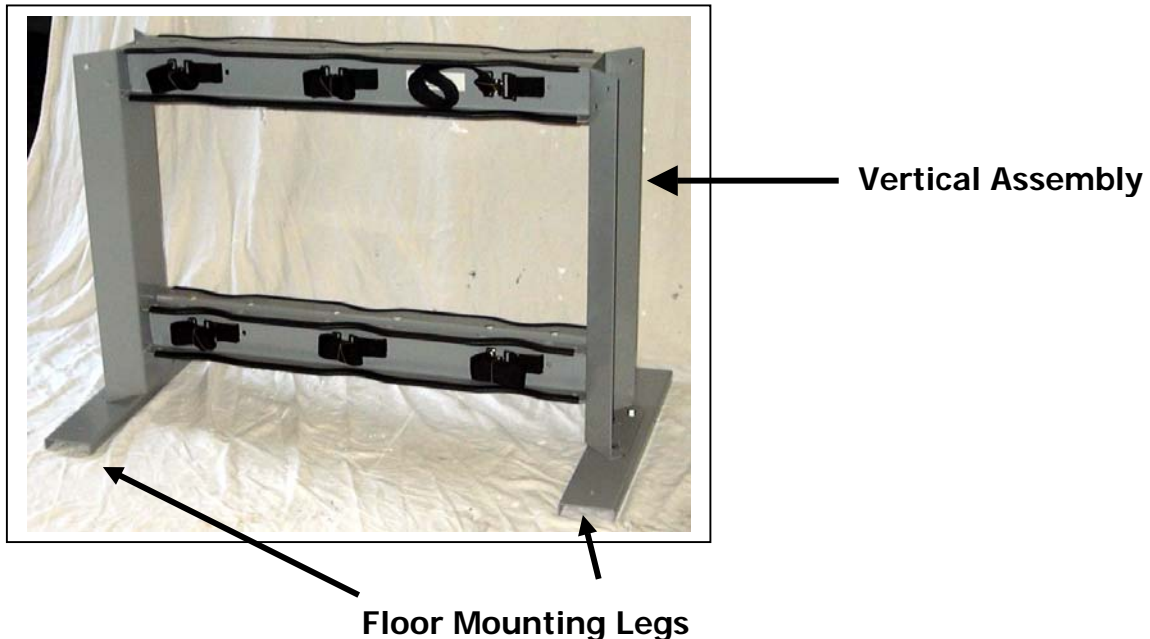


## Assembly Instructions for G-400 & G-600 Cylinder Racks

1. Place Vertical assembly upside down on a flat secure surface, with mounting plate facing up.
2. Place Floor mounting legs upside down on mounting plates of the vertical assembly, finger tighten all nuts in place one side at a time.
3. One side at a time, tighten bolts with washers above and below.
4. Wrench tighten all 8 bolts. Do not over torque bolts. Turn rack to the upright position
5. Secure the rack to the floor through the holes in the foot of the vertical stands. Use 3/8 inch diameter Grade 5 (minimum) fasteners appropriate for the floor surface.
6. Always secure cylinders with both upper and lower straps. Chains, when provided, should also be used.



Parts List:	One Vertical Assembly with Cylinder Brackets attached		
	2 each Floor Mounting Legs		
8 ea.	3/8" x 1" hex bolts	16 ea.	3/8" Flat Washers
8 ea.	3/8" Nuts	1 sheet	assembly instructions