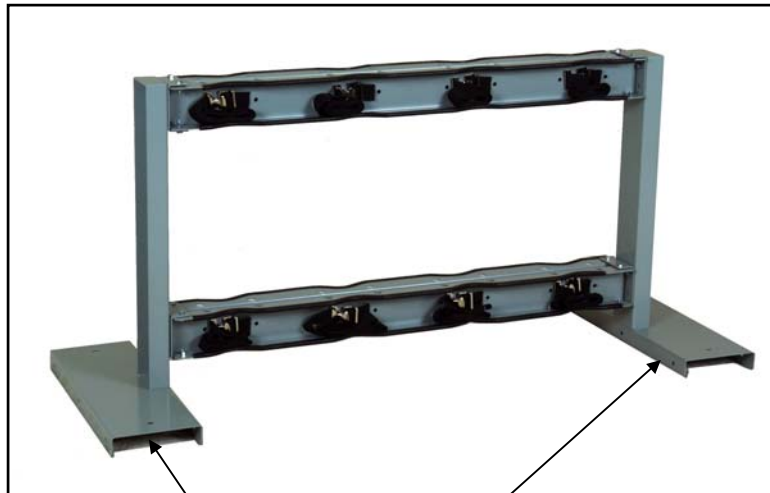


## Assembly Instructions for G-800 Cylinder Racks

1. Place 2 vertical stands, C channel opening facing out, on floor in parallel position
2. Place 2 paired horizontal brackets in alignment with sets of upper holes. Attach brackets with 5/16 in. bolts, heads facing in. Finger tighten all 8 bolts.
3. Place 2 paired horizontal brackets in alignment with sets of lower holes. Attach brackets with 5/16 in. bolts, heads facing in. Finger tighten all 8 bolts.
4. Wrench tighten all bolts. Do not overtorque bolts.
5. Secure the rack to the floor through the holes in the foot of the vertical stands. Use 3/8 inch diameter Grade 5 (minimum) fasteners appropriate for the floor surface.
6. Always secure cylinders with both upper and lower straps. Chains, where provided. should also be used.



**Verticals**

Parts List:	2 each	Vertical posts	2 each	sets, paired cylinder brackets
	16 ea.	5/16" x 1" hex bolts	16 ea.	5/16" nuts
	16 ea.	5/16" lock washers	1 sheet	assembly instructions